

### INCH SIZES - NATIONAL COARSE

TAP SIZE	DRILL SIZE
#1-64	#53
#2-56	#51
#3-48	5/64"
#4-40	#43
#5-40	#39
#6-32	#36
#8-32	#29
#10-24	#25
#12-24	#17
1/4-20	#7
5/16-18	F
3/8-16	5/16
7/16-14	U
1/2-13	27/64
9/16-12	31/64
5/8-11	17/32
3/4-10	21/32
7/8-9	49/64
1"-8	7/8
1-1/8-7	63/64
1-1/4-7	1-7/64
1-1/2-6	1-11/32
1-3/4-5	1-35/64
2"-4-1/2	1-25/32

### INCH SIZES - NATIONAL FINE

TAP SIZE	DRILL SIZE
#0-80	3/64"
#1-72	#53
#2-64	#50
#3-56	#46
#4-48	#42
#5-44	#37
#6-40	#33
#8-36	#29
#10-32	#21
#12-28	#15
1/4-28	#3
5/16-24	I
3/8-24	Q
7/16-20	W
1/2-20	29/64
9/16-18	33/64
5/8-18	37/64
3/4-16	11/16
7/8-14	13/16
1"-14	15/16
1-1/8-12	1-3/64
1-1/4-12	1-11/64
1-1/2-12	1-27/64
1-3/4-12	1-43/64
2"-12	1-59/64